Dart Aerospace Ltd. Wednesday, 12/20/2006 1:46:40 PM Date: Kim Johnston User: **Process Sheet** : SPACER Customer : CU-DAR001 Dart Helicopters Services **Drawing Name** Job Number : 30049 **Estimate Number** : 10001 : NIA : D2213 P.O. Number Part Number S.O. No. : HA . D2213 REV B : 12/20/2006 This Issue **Drawing Number** Prsht Rev. Project Number : N/A : NA : MACHINED PARTS Type First Issue **Drawing Revision** : 25325 **Previous Run** Material : 1/3/2007 **Due Date** Qty: 160 Um: Written By Checked & Approved By 05-10-17 JLM Comment : Est Rev: C **Additional Product** Job Number: Description: Seq. #: Machine Or Operation: M6061T6R0750 6061-T6 Round Bar .750" 1.0 Comment: Qty.: 1.1000 in(s)/Unit Total: 176.0000 in(s) MATERIAL:6061-T6 Round Bar .750" (M6061T6R0750) Batch: 419430 HARDINGE CNC LATHE SMALL -2.0 Comment: HARDINGE CNC LATHE SMALL 1-TURN AS PER FOLIO FA113 & DWG D2213, FOLIO REV:\_\_A DWG REV: 1 2-DEBURR AS REQUIRED INSPECT PARTS AS THEY COME OFF MACHINE 3.0 QC2 Comment: INSPECT PARTS AS THEY COME OFF MACHINE SECOND CHECK 4.0 QC8

HAND FINISHING RESOURCE #1

07/12/02

5.0

Comment: SECOND CHECK HAND FINISHING1

Comment: HAND FINISHING RESOURCE #1

Chemical Conversion Coat as per QSI 005 4.1

Each

## **Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES								
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector			
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Part No	:	PAR #: Fault Category:	NCR: Yes	₩ DQ	A: <u></u>	<u>≥</u> Date:⊘	761/02			

QA: N/C Closed: \_\_\_\_ Date: \_\_

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		Description of NC		Corrective Action Section B	Verification	A					
DATE	STEP	Description of NC Section A	Initial Action Description Sign & Chief Eng Chief Eng Date			Section C	Approval Chief Eng	Approval QC Inspector			
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NOTE: Date & initial all entries

Wednesday, 12/20/2006 1:46:40 PM Date: User: Kim Johnston **Process Sheet Drawing Name: SPACER** Customer: CU-DAR001 Dart Helicopters Services Job Number: 30049 Part Number: D2213 Job Number: Seq. #: Description: **Machine Or Operation:** INSPECT POWDER COAT/CHEMICAL CONVERSION 6.0 QC3 Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION PACKAGING RESOURCE #1 7.0 Comment: PACKAGING RESOURCE #1 Identify and Stock Location: 57,29 QC21 8.0 Comment: FINAL INSPECTION/W/O RELEASE C L07/01/03 Job Completion

Dart Ae	rospace Li	td								
W/O:			W	ORK ORDER CHANG	SES					
DATE	STEP	PROCEDURE CHANGE			Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
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NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	30049
Description: Spacer	Part Number:	D2213
Inspection Dwg: D2213 Rev: B	a-1	Page 1 of 1

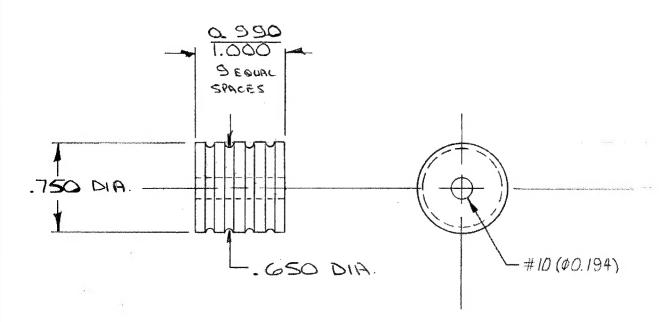
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Α	05.02.17	New Issue	KJ/JLM CX	Cidl
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MATERIAL

ALUMINUM ALLOY ZOII-T3

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 30049

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